1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier
Product name: METALSET A-4 PART B
Synonym(s): A-4 METALSET PART B • PART B METALSET A-4

1.2 Uses and uses advised against
Use(s): ADHESIVE • TWO COMPONENT PACK

1.3 Details of the supplier of the safety data sheet
Supplier name: AEROSPACE COMPOSITES
Address: Suite 203434 St Kilda Road, VIC, Australia, 3004
Telephone: (03) 9866 8641
Fax: (03) 9867 1886
Email: aerospacecomp@bigpond.com
Website: http://www.aerospacecomposites.com.au

1.4 Emergency telephone number(s)
Emergency: 13 11 26 (Poisons Information Centre)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture
CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA
GHS Classification(s):
- Skin Corrosion/Irritation: Category 2
- Skin Sensitization: Category 1
- Serious Eye Damage / Eye Irritation: Category 2A

2.2 Label elements
Signal word: WARNING
Pictograms:

Hazard statement(s):
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

Prevention statement(s):
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response statement(s):
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321 Specific treatment is advised - see first aid instructions.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P362 Take off contaminated clothing and wash before re-use.

Disposal statement(s):
P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other Hazards
No information provided.
Product name: METALSET A-4 PART B

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS number</th>
<th>EC number</th>
<th>Content</th>
</tr>
</thead>
<tbody>
<tr>
<td>QUARTZ (CRYSTALLINE SILICA)</td>
<td>14808-60-7</td>
<td>238-878-4</td>
<td>13-15%</td>
</tr>
<tr>
<td>TETRAETHYLENEPENTAMINE</td>
<td>112-57-2</td>
<td>203-986-2</td>
<td>3-5%</td>
</tr>
<tr>
<td>TRIETHYLENETETRAMINE (TETA)</td>
<td>112-24-3</td>
<td>203-950-6</td>
<td>1-3%</td>
</tr>
<tr>
<td>FATTY ACIDS, C18-UNSATD., DIMERS, Oligomeric Reaction Products with Tall-Oil Fatty Acids and Triethylenetetramine</td>
<td>68082-29-1</td>
<td>500-191-5</td>
<td>35-40%</td>
</tr>
<tr>
<td>NEPHELINE SYENITE</td>
<td>37244-96-5</td>
<td>609-369-8</td>
<td>30-35%</td>
</tr>
<tr>
<td>TITANIUM DIOXIDE</td>
<td>13463-67-7</td>
<td>236-675-5</td>
<td>2-5%</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye: If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation: If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.

Skin: If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion: For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities: Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

No information provided.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon/nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated

6. ACCIDENTAL RELEASE MEASURES

This report was compiled based on the SDS dated 09 Feb 2012
6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end use(s)
No information provided.

8. EXPOSURE CONTROLS/ PERSONAL PROTECTION

8.1 Control parameters

<table>
<thead>
<tr>
<th>Substance</th>
<th>Reference</th>
<th>TWA ppm</th>
<th>TWA mg/m³</th>
<th>STEL ppm</th>
<th>STEL mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz (respirable dust)</td>
<td>SWA (AUS)</td>
<td>--</td>
<td>0.1</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>Titanium dioxide (a)</td>
<td>SWA (AUS)</td>
<td>--</td>
<td>10</td>
<td>--</td>
<td>--</td>
</tr>
</tbody>
</table>

Biological limits
No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering Controls
Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust / vapour levels below the recommended exposure standard.

PPE

- **Eye/Face**: Wear splash-proof goggles.
- **Hand**: Wear viton (R) or nitrile gloves.
- **Body**: Wear coveralls. If spraying, with prolonged use, or if in confined areas, wear impervious coveralls.
- **Respiratory**: Where an inhalation risk exists, wear a Type A (Organic vapour) respirator. If sanding dry product, wear a Class P1 (Particulate) respirator. If spraying, with prolonged use, or if in confined areas, wear an Air-line respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

- **Appearance**: WHITE PASTE
- **Odour**: AMMONIA ODOUR
- **Odour Threshold**: NOT AVAILABLE
Product name: METALSET A-4 PART B

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Melting Point</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 195°C (cc)</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Flammability</td>
<td>CLASS C2 COMBUSTIBLE</td>
</tr>
<tr>
<td>Upper Explosion Limit</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Lower Explosion Limit</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Vapour Pressure</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Vapour Density</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>INSOLUBLE</td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Viscosity</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Oxidising Properties</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.4</td>
</tr>
</tbody>
</table>

9.2 Other information
% Volatiles                      | NOT AVAILABLE                |

10. STABILITY AND REACTIVITY

10.1 Reactivity
Carefully review all information in sections 10.2 to 10.6.

10.2 Chemical stability
Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions
Hazardous polymerization is not expected to occur.

10.4 Conditions to avoid
Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials
Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), heat and ignition sources.

10.6 Hazardous decomposition products
May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Health hazard summary
Corrosive. This product has the potential to cause adverse health effects. Use safe work practices to avoid eye or skin contact and inhalation. Potential sensitising agent. Individuals with pre-existing respiratory impairment (e.g. asthmatics) or skin sensitivities may be more susceptible to adverse health effects.

Eye
Corrosive. Contact may result in irritation, lacrimation, pain, redness, corneal burns and possible permanent damage.
Product name: METALSET A-4 PART B

Inhalation: Slightly corrosive - irritant. Over exposure may result in irritation of the nose and throat, with coughing. May cause sensitisation by inhalation. High level exposure may result in breathing difficulties, ulceration, pulmonary oedema and unconsciousness.

Skin: Slightly corrosive. Contact may result in irritation, redness, pain, rash, dermatitis and possible burns. May cause sensitisation by skin contact.

Ingestion: Corrosive - toxic. Ingestion may result in burns to the mouth and throat, nausea, vomiting, ulceration of the gastrointestinal tract, breathing difficulties, circulatory collapse and coma.

Toxicity data:

- **TETRAETHYLENEPENTAMINE (112-57-2)**
  - LD50 (Ingestion): 3990 mg/kg (rat)
  - LD50 (Intrapertitoneal): 205 mg/kg (rat)
  - LD50 (Intravenous): 320 mg/kg (mouse)
  - LD50 (Skin): 660 uL/kg (rabbit)

- **TRIETHYLENETETRAMINE (TETA) (112-24-3)**
  - LD50 (Ingestion): 1600 mg/kg (mouse)
  - LD50 (Intrapertitoneal): 468 mg/kg (mouse)
  - LD50 (Intravenous): 350 mg/kg (mouse)
  - LD50 (Skin): 805 mg/kg (rabbit)

12. ECOLOGICAL INFORMATION

12.1 Toxicity
No information provided.

12.2 Persistence and degradability
No information provided.

12.3 Bioaccumulative potential
No information provided.

12.4 Mobility in soil
No information provided.

12.5 Results of PBT and vPvB assessment
No information provided.

12.6 Other adverse effects
No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal: Mix components together (small amounts), absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer/supplier for additional information (if required). Prevent contamination of drains and waterways as environmental damage may result.

Legislation: Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

<table>
<thead>
<tr>
<th>14.1 UN number</th>
<th>14.2 UN proper shipping name</th>
</tr>
</thead>
<tbody>
<tr>
<td>None Allocated</td>
<td>None Allocated</td>
</tr>
</tbody>
</table>

Land Transport (ADG) | Sea Transport (IMDG/IMO) | Air Transport (IATA/ICAO)
Product name: METALSET A-4 PART B

14.3 Transport hazard classes

<table>
<thead>
<tr>
<th>DG Class</th>
<th>None Allocated</th>
<th>None Allocated</th>
<th>None Allocated</th>
</tr>
</thead>
<tbody>
<tr>
<td>Subsidiary risk(s)</td>
<td>None Allocated</td>
<td>None Allocated</td>
<td>None Allocated</td>
</tr>
</tbody>
</table>

14.4 Packing group

None Allocated

14.5 Environmental hazards

None Allocated

14.6 Special precautions for user

Hazchem Code: None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule: Classified as a Schedule 5 Poison using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications:

- Xi - Irritant

Risk phrases:

- R36/38: Irritating to eyes and skin.
- R43: May cause sensitisation by skin contact.

Safety phrases:

- S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- S36/37/39: Wear suitable protective clothing, gloves and eye/face protection.
- S45: In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).
- S61: Avoid release to the environment. Refer to special instructions/safety data sheets.

Inventory listing(s):

AUSTRALIA: AICS (Australian Inventory of Chemical Substances)

All components are listed on AICS, or are exempt.

15.2 Chemical safety assessment

No information provided.

16. OTHER INFORMATION

Additional information:

This product is used in conjunction with METALSET A-4 PART A.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

COLOUR RATING SYSTEM: RMT has assigned all ChemAlert reports a colour rating of Green, Amber or Red for the sole purpose of providing users with a quick and easy means of determining the hazardous nature of a product. Safe handling recommendations are provided in all ChemAlert reports so as to clearly identify how users can control the hazards and thereby reduce the risk (or likelihood) of adverse effects. As a general guideline, a Green colour rating indicates a low hazard, an Amber colour rating indicates a moderate hazard and a Red colour rating indicates a high hazard.

While all due care has been taken by RMT in the preparation of the Colour Rating System, it is intended as a guide only and RMT does not provide any warranty in relation to the accuracy of the Colour Rating System. As far as is lawfully possible, RMT accepts no liability or responsibility whatsoever for the actions or omissions of any person in reliance on the Colour Rating System.

Abbreviations:

ACGIH: American Conference of Governmental Industrial Hygienists
<table>
<thead>
<tr>
<th>Product name</th>
<th>METALSET A-4 PART B</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS #</td>
<td>Chemical Abstract Service number - used to uniquely identify chemical compounds</td>
</tr>
<tr>
<td>CNS</td>
<td>Central Nervous System</td>
</tr>
<tr>
<td>EC No.</td>
<td>EC No - European Community Number</td>
</tr>
<tr>
<td>EMS</td>
<td>Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)</td>
</tr>
<tr>
<td>GHS</td>
<td>Globally Harmonized System</td>
</tr>
<tr>
<td>GTEPG</td>
<td>Group Text Emergency Procedure Guide</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>LC50</td>
<td>Lethal Concentration, 50% / Median Lethal Concentration</td>
</tr>
<tr>
<td>LD50</td>
<td>Lethal Dose, 50% / Median Lethal Dose</td>
</tr>
<tr>
<td>mg/m³</td>
<td>Milligrams per Cubic Metre</td>
</tr>
<tr>
<td>OEL</td>
<td>Occupational Exposure Limit</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>pH</td>
<td>relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).</td>
</tr>
<tr>
<td>ppm</td>
<td>Parts Per Million</td>
</tr>
<tr>
<td>REACH</td>
<td>Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>STOT-RE</td>
<td>Specific target organ toxicity (repeated exposure)</td>
</tr>
<tr>
<td>STOT-SE</td>
<td>Specific target organ toxicity (single exposure)</td>
</tr>
<tr>
<td>SUSMP</td>
<td>Standard for the Uniform Scheduling of Medicines and Poisons</td>
</tr>
<tr>
<td>SWA</td>
<td>Safe Work Australia</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TWA</td>
<td>Time Weighted Average</td>
</tr>
</tbody>
</table>

**Report Status**

This ChemAlert report has been independently compiled by RMT's scientific department utilising the original Safety Data Sheet ("SDS") for the product provided to RMT by the manufacturer. The information is based on the latest chemical and toxicological research and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. It is an independent collation by RMT of information obtained from the original SDS for this product. Its content has not been authorised or verified by the manufacturer / distributor of the chemical to which it relates.

This ChemAlert report does not constitute the manufacturer's original SDS and is not intended to be a replacement for same. It is provided to subscribers of ChemAlert as a reference tool only, is not all-inclusive and does not represent any guarantee as to the properties of the product. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer.

While RMT has taken all due care to include accurate and up-to-date information in this ChemAlert report, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this ChemAlert report.

**Prepared By**

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**Last Reviewed:** 09 Feb 2012  
**Date Printed:** 11 Mar 2015  
**Based on SDS dated:** 09 Feb 2012

**End of Report**