1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name: HENKEL ALODINE 1132 TOUCH-N-PREP COATING
Synonym(s):
- 1445846 - IDH NUMBER
- 1445856 - ITEM NUMBER
- ALODINE 1132 TOUCH-N-PREP COATING

1.2 Uses and uses advised against

Use(s):
- COATING

1.3 Details of the supplier of the safety data sheet

Supplier name: INTERTURBINE ADVANCED LOGISTICS PTY LTD
Address: 17 Ashtan Place, Banyo, QLD, Australia, 4014
Telephone: (07) 3292 5200
Fax: (07) 3292 5220
Email: darren.hile@interturbine.com
Website: http://www.interturbine.com

1.4 Emergency telephone number(s)

Emergency: (07) 3292 5200

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS Classification(s):
- Acute Toxicity: Oral: Category 4
- Acute Toxicity: Skin: Category 4
- Skin Corrosion/Irritation: Category 2
- Skin Sensitization: Category 1
- Serious Eye Damage / Eye Irritation: Category 2A
- Acute Toxicity: Inhalation: Category 2
- Respiratory Sensitization: Category 1
- Specific Target Organ Systemic Toxicity (Single Exposure): Category 3
- Germ Cell Mutagenicity: Category 1B
- Carcinogenicity: Category 1B
- Toxic to Reproduction: Category 2
- Specific Target Organ Systemic Toxicity (Repeated Exposure): Category 2
- Aquatic Toxicity (Chronic): Category 3

2.2 Label elements

Signal word: DANGER

Hazard statement(s):
- H302: Harmful if swallowed.
- H312: Harmful in contact with skin.
- H315: Causes skin irritation.
- H317: May cause an allergic skin reaction.
- H319: Causes serious eye irritation.
- H330: Fatal if inhaled.
- H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H335: May cause respiratory irritation.
Product name: HENKEL ALODINE 1132 TOUCH-N-PREP COATING

H340 May cause genetic defects.
H350 May cause cancer.
H361 Suspected of damaging fertility or the unborn child.
H373 May cause damage to organs through prolonged or repeated exposure.
H412 Harmful to aquatic life with long lasting effects.

Prevention statement(s)
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment. This statement does not apply where this is the intended use.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P284 Wear respiratory protection.

Response statement(s)
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/attention.
P310 Immediately call a POISON CENTER or doctor/physician.
P314 Get medical advice/attention if you feel unwell.
P320 Specific treatment is urgent - see first aid instructions (applies if immediate administration of antidote is required).
P330 Rinse mouth.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P362 Take off contaminated clothing and wash before re-use.

Storage statement(s)
P403 + P233 Store in a well-ventilated place. Keep container tightly closed (applies if the substance is volatile so as to generate a hazardous atmosphere).
P405 Store locked up.

Disposal statement(s)
P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other Hazards
No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS number</th>
<th>EC number</th>
<th>Content</th>
</tr>
</thead>
<tbody>
<tr>
<td>CHROMIUM CHROMATE</td>
<td>24613-89-6</td>
<td>246-356-2</td>
<td>0.1-1%</td>
</tr>
<tr>
<td>CHROMIUM COMPOUND(S)</td>
<td>Not Available</td>
<td>Not Available</td>
<td>0.1-1%</td>
</tr>
<tr>
<td>ADDITIVE(S)</td>
<td>Not Available</td>
<td>Not Available</td>
<td>remainder</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES
**CHEMALERT REPORT**

**Full Report**

**Product name**

HENKEL ALODINE 1132 TOUCH-N-PREP COATING

---

### 4.1 Description of first aid measures

#### Eye

If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

#### Inhalation

If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

#### Skin

If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

#### Ingestion

For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).

#### First aid facilities

Eye wash facilities and safety shower are recommended.

---

### 4.2 Most important symptoms and effects, both acute and delayed

No information provided.

---

### 4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

---

### 5. FIREFIGHTING MEASURES

#### 5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

#### 5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic hexavalent chromium oxides when heated to decomposition.

#### 5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

#### 5.4 Hazchem code

- 3Z
  - Alcohol resistant foam is the preferred firefighting medium
  - 3 Foam
  - Z Self Contained Breathing apparatus and protective gloves.

---

### 6. ACCIDENTAL RELEASE MEASURES

#### 6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

#### 6.2 Environmental precautions

Prevent product from entering drains and waterways.

#### 6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

#### 6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

---

### 7. HANDLING AND STORAGE

#### 7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

#### 7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Contamination with incompatibles may cause fire or explosion. Ensure packages are adequately labelled, protected from physical damage and sealed when not in use.

#### 7.3 Specific end use(s)

No information provided.
8. EXPOSURE CONTROLS/ PERSONAL PROTECTION

8.1 Control parameters

### Exposure standards

<table>
<thead>
<tr>
<th>Substance</th>
<th>Reference</th>
<th>TWA</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chromium (VI) compounds</td>
<td>SWA (AUS)</td>
<td>-- 0.05 ppm</td>
<td>-- mg/m³</td>
</tr>
<tr>
<td>Chromium (VI) compounds (as Cr), water soluble</td>
<td>SWA (AUS)</td>
<td>-- 0.05 ppm</td>
<td>-- mg/m³</td>
</tr>
</tbody>
</table>

### Biological limits

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Reference</th>
<th>Determinant</th>
<th>Sampling time</th>
<th>BEI</th>
</tr>
</thead>
<tbody>
<tr>
<td>CHROMIUM CHROMATE</td>
<td>ACGIH BEI</td>
<td>Total chromium in urine</td>
<td>End of shift at end of workweek</td>
<td>25 µg/L</td>
</tr>
<tr>
<td>CHROMIUM COMPOUND(S)</td>
<td>ACGIH BEI</td>
<td>Total chromium in urine</td>
<td>Increase during shift</td>
<td>10 µg/L</td>
</tr>
<tr>
<td></td>
<td>ACGIH BEI</td>
<td>Total chromium in urine</td>
<td>End of shift at end of workweek</td>
<td>25 µg/L</td>
</tr>
<tr>
<td></td>
<td>ACGIH BEI</td>
<td>Total chromium in urine</td>
<td>Increase during shift</td>
<td>10 µg/L</td>
</tr>
</tbody>
</table>

8.2 Exposure controls

#### Engineering Controls

Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

#### PPE

- **Eye/Face**: Wear splash-proof goggles.
- **Hand**: Wear PVC or rubber gloves.
- **Body**: Wear coveralls.
- **Respiratory**: No PPE specified.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

- **Appearance**: YELLOW TO GREEN LIQUID
- **Odour**: MILD ODOUR
- **Odour Threshold**: NOT AVAILABLE
- **pH**: 2.1 to 2.5
- **Melting Point**: < 0°C
- **Boiling Point**: > 100°C
- **Flash Point**: NOT RELEVANT
- **Evaporation Rate**: AS FOR WATER
- **Flammability**: NON FLAMMABLE
- **Upper Explosion Limit**: NOT RELEVANT
- **Lower Explosion Limit**: NOT RELEVANT
- **Vapour Pressure**: NOT AVAILABLE
- **Vapour Density**: NOT AVAILABLE
- **Solubility (water)**: SOLUBLE
- **Partition Coefficient**: NOT AVAILABLE
- **Autoignition Temperature**: NOT AVAILABLE
HENKEL ALODINE 1132 TOUCH-N-PREP COATING

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Decomposition Temperature</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Viscosity</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Oxidising Properties</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.00 to 1.01</td>
</tr>
</tbody>
</table>

9.2 Other information

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>% Volatiles</td>
<td>NOT AVAILABLE</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

10.1 Reactivity
Carefully review all information in sections 10.2 to 10.6.

10.2 Chemical stability
Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions
Polymerization is not expected to occur.

10.4 Conditions to avoid
Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials
Incompatible with combustible materials, reducing agents (e.g. sulphites), metals and some plastics and resins. Also incompatible with oils and greases.

10.6 Hazardous decomposition products
May evolve toxic hexavalent chromium oxides when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

<table>
<thead>
<tr>
<th>Effect</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health hazard summary</td>
<td>Harmful - irritant. This product has the potential to cause adverse health effects with over exposure. Use safe work practices to avoid eye or skin contact and inhalation. May cause sensitisation by skin contact. Hexavalent chromium compounds are classified as carcinogenic to humans (IARC Group 1).</td>
</tr>
<tr>
<td>Eye</td>
<td>Irritant. Contact may result in irritation, lacrimation, pain and redness. May result in burns with prolonged contact.</td>
</tr>
<tr>
<td>Inhalation</td>
<td>Irritant. Over exposure may result in irritation of the nose and throat, with coughing. Hexavalent chromium compounds are classified as carcinogenic to humans (IARC Group 1).</td>
</tr>
<tr>
<td>Skin</td>
<td>Irritant. Contact may result in irritation, redness, rash and dermatitis. May be absorbed through skin with harmful effects. May cause sensitisation by skin contact.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Harmful. Ingestion may result in gastrointestinal irritation, nausea, vomiting, abdominal pain and diarrhoea. Ingestion of large quantities may result in dizziness, drowsiness and unconsciousness. Chronic exposure may result in liver and kidney damage.</td>
</tr>
<tr>
<td>Toxicity data</td>
<td>No LD50 data available for this product.</td>
</tr>
</tbody>
</table>
12. ECOLOGICAL INFORMATION

12.1 Toxicity
Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

12.2 Persistence and degradability
No information provided.

12.3 Bioaccumulative potential
No information provided.

12.4 Mobility in soil
No information provided.

12.5 Results of PBT and vPvB assessment
No information provided.

12.6 Other adverse effects
WATER: Chromium (VI) may be reduced to Chromium (III) by organic matter present in water, and may eventually deposit in sediments. Toxic to microorganisms. May bioaccumulate. SOIL: Chromium in the soil may be transported from soil through runoff and leaching of water. ATMOSPHERE: Chromium is primarily removed from the atmosphere by fallout and precipitation and may enter surface water or soil.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods
Waste disposal
Add a solution of a mild reducing agent (thiosulphate, bisulphate or ferrous salt, but not carbon or sulphur) to the product. A sulphite or ferrous salt will require addition of 3 M sulphuric acid to promote reduction. Neutralise the solution with soda ash. Absorb with sand or similar and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation
Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

<table>
<thead>
<tr>
<th>Land Transport (ADG)</th>
<th>Sea Transport (IMDG/IMO)</th>
<th>Air Transport (IATA/ICAO)</th>
</tr>
</thead>
<tbody>
<tr>
<td>14.1 UN number</td>
<td>3082</td>
<td>3082</td>
</tr>
<tr>
<td>14.2 UN proper shipping name</td>
<td>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.</td>
<td></td>
</tr>
<tr>
<td>14.3 Transport hazard classes</td>
<td>DG Class 9</td>
<td>9</td>
</tr>
<tr>
<td></td>
<td>Subsidiary risk(s)</td>
<td>None Allocated</td>
</tr>
<tr>
<td>14.4 Packing group</td>
<td>III</td>
<td>III</td>
</tr>
<tr>
<td>14.5 Environmental hazards</td>
<td>Marine Pollutant</td>
<td></td>
</tr>
<tr>
<td>14.6 Special precautions for user</td>
<td>Hazchem Code: 3Z</td>
<td>EMS: F-A, S-F</td>
</tr>
</tbody>
</table>

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule
Classified as a Schedule 6 Poison using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
HENKEL ALODINE 1132 TOUCH-N-PREP COATING

Classifications
Carc. - Carcinogen  
Muta. - Mutagen  
N - Dangerous for the environment  
Repr. - Reproductive toxin  
Xi - Irritant  
Xn - Harmful

Risk phrases
R20/21/22: Harmful by inhalation, in contact with skin and if swallowed.  
R36/37/38: Irritating to eyes, respiratory system and skin.  
R43: May cause sensitisation by skin contact.  
R45: May cause cancer.  
R46: May cause heritable genetic damage.  
R52/53: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
R62: Possible risk of impaired fertility.  
R63: Possible risk of harm to the unborn child.

Safety phrases
S45: In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).  
S53: Avoid exposure - obtain special instructions before use.  
S60: This material and its container must be disposed of as hazardous waste.  
S61: Avoid release to the environment. Refer to special instructions/safety data sheets.

Inventory listing(s)
AUSTRALIA: AICS (Australian Inventory of Chemical Substances)  
All components are listed on AICS, or are exempt.

15.2 Chemical safety assessment
No information provided.

16. OTHER INFORMATION

Additional information
IARC GROUP 1 - CONFIRMED HUMAN CARCINOGEN. This product contains an ingredient for which there is sufficient evidence to have been classified by the International Agency for Research into Cancer as a human carcinogen. The use of products known to be human carcinogens should be strictly monitored and controlled.

CHROMATES - CHROMIUM PRODUCTS: Asthma sufferers, respiratory impaired or previously sensitised (respiratory or skin) individuals are advised to avoid all exposure to chromium or chromate based products.

CHROMIUM: The most common form of chromium found in nature and in biological materials is trivalent (III) chromium which is poorly absorbed into the body. Chromium (VI) is readily absorbed where it is converted intracellularly to the carcinogenic chromium (III) form. Chromium (VI) compounds are classified as carcinogenic to humans (IARC Group 1). Chromium (III) is not classifiable as to its carcinogenicity in humans (IARC Group 3).

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

COLOUR RATING SYSTEM: RMT has assigned all ChemAlert reports a colour rating of Green, Amber or Red for the sole purpose of providing users with a quick and easy means of determining the hazardous
CHEMALERT REPORT

Full Report

Product name

HENKEL ALODINE 1132 TOUCH-N-PREP COATING

nature of a product. Safe handling recommendations are provided in all ChemAlert reports so as to clearly identify how users can control the hazards and thereby reduce the risk (or likelihood) of adverse effects. As a general guideline, a Green colour rating indicates a low hazard, an Amber colour rating indicates a moderate hazard and a Red colour rating indicates a high hazard.

While all due care has been taken by RMT in the preparation of the Colour Rating System, it is intended as a guide only and RMT does not provide any warranty in relation to the accuracy of the Colour Rating System. As far as is lawfully possible, RMT accepts no liability or responsibility whatsoever for the actions or omissions of any person in reliance on the Colour Rating System.

Abbreviations

ACGIH American Conference of Governmental Industrial Hygienists
CAS # Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS Central Nervous System
EC No. EC No - European Community Number
EMS Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS Globally Harmonized System
GTEPG Group Text Emergency Procedure Guide
IARC International Agency for Research on Cancer
LC50 Lethal Concentration, 50% / Median Lethal Concentration
LD50 Lethal Dose, 50% / Median Lethal Dose
mg/m³ Milligrams per Cubic Metre
OEL Occupational Exposure Limit
PEL Permissible Exposure Limit
pH relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm Parts Per Million
REACH Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals
STEL Short-Term Exposure Limit
STOT-RE Specific target organ toxicity (repeated exposure)
STOT-SE Specific target organ toxicity (single exposure)
SUSMP Standard for the Uniform Scheduling of Medicines and Poisons
SWA Safe Work Australia
TLV Threshold Limit Value
TWA Time Weighted Average

Report Status

This ChemAlert report has been independently compiled by RMT's scientific department utilising the original Safety Data Sheet ("SDS") for the product provided to RMT by the manufacturer. The information is based on the latest chemical and toxicological research and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. It is an independent collation by RMT of information obtained from the original SDS for this product. Its content has not been authorised or verified by the manufacturer / distributor of the chemical to which it relates.

This ChemAlert report does not constitute the manufacturer's original SDS and is not intended to be a replacement for same. It is provided to subscribers of ChemAlert as a reference tool only, is not all-inclusive and does not represent any guarantee as to the properties of the product. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer.

While RMT has taken all due care to include accurate and up-to-date information in this ChemAlert report, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this ChemAlert report.

Prepared By

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Western Australia 6005
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Fax: +61 8 9322 1794
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Web: www.rmt.com.au
Product name:  HENKEL ALODINE 1132 TOUCH-N-PREP COATING

Last Reviewed: 12 Sep 2013
Date Printed: 09 Mar 2015
Based on SDS dated: 09 Aug 2012

End of Report