

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name PR 1422 A 2 PART B
Synonym(s) NSN: 8030-12-188-7905 • PR-1422 A-2, PART B (C160)
COURTAULDS AEROSPACE PR-1422 A-2 • FM0869 - PRODUCT CODE • POLYSULFIDE RUBBER COMPOUND • PPG INDUSTRIES PR-1422 A-2, PART B • PR-1422 A-2 BASE COMPOUND (FORMERLY) • PR-1422 A-2, PART B (FORMERLY)

1.2 Uses and uses advised against

Use(s) EPOXY RESIN SYSTEM • TWO COMPONENT PACK

1.3 Details of the supplier of the safety data sheet

Supplier name PPG INDUSTRIES AUSTRALIA PTY. LTD. (ASC - AUSTRALIA)
Address 23 Ovata Drive, Tullamarine, VIC, Australia, 3043
Telephone (03) 9335 1557
Fax (03) 9335 3490
Email contact.aust@ppg.com
Website <http://www.ppg.com/coatings/aerospace/>

1.4 Emergency telephone number(s)

Emergency 1800 807 001

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS Classification(s) Flammable Liquids: Category 2
Skin Sensitisation: Category 1
Serious Eye Damage / Eye Irritation: Category 2A
Toxic to Reproduction: Category 2

2.2 Label elements

Signal word DANGER

Pictograms



Hazard statement(s)

H225 Highly flammable liquid and vapour.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H361 Suspected of damaging fertility or the unborn child.

Prevention statement(s)

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ventilating/lighting equipment.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.

Product name PR 1422 A 2 PART B

P272 Contaminated work clothing should not be allowed out of the workplace.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response statement(s)

P303 + P361 + P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.
 P321 Specific treatment is advised - see first aid instructions.
 P363 Wash contaminated clothing before reuse.
 P370 + P378 In case of fire: Use appropriate media for extinction.

Storage statement(s)

P403 + P235 Store in a well-ventilated place. Keep cool.
 P405 Store locked up.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other Hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS number	EC number	Content
EPOXY RESIN AND BISPHENOL A POLYMER	25036-25-3	607-500-3	1 - 10%
METHYL ETHYL KETONE (MEK)	78-93-3	201-159-0	1 - 10%
TOLUENE	108-88-3	203-625-9	1 - 10%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	remainder

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

No information provided.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Highly flammable. May evolve toxic gases (carbon/sulphur oxides, sulphides, hydrocarbons) when heated to decomposition. Vapour may form explosive mixtures with air. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, pilot lights, heaters, naked lights, etc when handling. Earth containers when dispensing fluids. May evolve nitrogen oxides when heated to decomposition.

Product name PR 1422 A 2 PART B

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

- 3YE
 - Alcohol Resistant Foam is the preferred firefighting medium. Else use;
 - 3 Normal Foam (protein based foam that is not alcohol resistant).
 - Y Risk of violent reaction or explosion. Wear full fire kit and breathing apparatus. Contain spill and run-off.
 - E Evacuation of people in and around the immediate vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS/ PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Substance	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Methyl ethyl ketone (MEK)	SWA (AUS)	150	445	300	890
Toluene	SWA (AUS)	50	191	150	574

Biological limits

Ingredient	Reference	Determinant	Sampling time	BEI
METHYL ETHYL KETONE (MEK)	ACGIH BEI	MEK in urine	End of shift	2 mg/L
TOLUENE	ACGIH BEI	o-Cresol in urine	End of shift	0.02 mg/L
	ACGIH BEI	Toluene in urine	End of shift	0.03 mg/L

Product name PR 1422 A 2 PART B

Biological limits

Ingredient	Reference	Determinant	Sampling time	BEI
	ACGIH BEI	Toluene in blood	Prior to last shift of workweek	0.02 mg/L

8.2 Exposure controls

Engineering Controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof extraction ventilation is recommended. Flammable/explosive vapours may accumulate in poorly ventilated areas. Vapours are heavier than air and may travel some distance to an ignition source and flash back. Maintain vapour levels below the recommended exposure standard.

PPE

- Eye/Face** Wear splash-proof goggles.
- Hand** Wear barrier gloves.
- Body** Wear coveralls. If spraying, with prolonged use, or if in confined areas, wear impervious coveralls.
- Respiratory** Wear a Type AB (Organic and Inorganic gases/vapours) respirator. If sanding dry product, wear a Class P1 (Particulate) respirator. If spraying, with prolonged use, or if in confined areas, wear an Air-line respirator. Where the boiling point is < 65°C, use an AX filter type.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

- Appearance** BROWN LIQUID
- Odour** SLIGHT ODOUR
- Odour Threshold** NOT AVAILABLE
- Flammability** HIGHLY FLAMMABLE
- Flash Point** 15°C (cc)
- Boiling Point** > 37.78°C
- Melting Point** NOT AVAILABLE
- Evaporation Rate** NOT AVAILABLE
- pH** NOT AVAILABLE
- Specific Gravity** 1.36
- Solubility (water)** INSOLUBLE
- Vapour Density** NOT AVAILABLE
- Vapour Pressure** NOT AVAILABLE
- Upper Explosion Limit** NOT AVAILABLE
- Lower Explosion Limit** 1.3 %
- Partition Coefficient** NOT AVAILABLE
- Autoignition Temperature** NOT AVAILABLE
- Decomposition Temperature** NOT AVAILABLE
- Viscosity** NOT AVAILABLE
- Explosive Properties** NOT AVAILABLE
- Oxidising Properties** NOT AVAILABLE

9.2 Other information

No information provided.

Product name **PR 1422 A 2 PART B**

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Hazardous polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve toxic gases (carbon/sulphur oxides, sulphides, hydrocarbons) when heated to decomposition. May evolve nitrogen oxides when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Health Hazard Summary No information provided.

No information provided.

No information provided.

No information provided.

No information provided.

EPOXY RESIN AND BISPHENOL A POLYMER (25036-25-3)

LD50 (Ingestion): 2-19 g/kg (rat)

METHYL ETHYL KETONE (MEK) (78-93-3)

LC50 (Inhalation): 23500 mg/kg (rat)

LD50 (Ingestion): 2737 mg/kg (rat)

LD50 (Intraperitoneal): 607 mg/kg (rat)

LD50 (Skin): 6480 mg/kg (rabbit)

TCLo (Inhalation): 100 ppm/5 minutes (Human - eye irritant)

TOLUENE (108-88-3)

LC50 (Inhalation): 400 ppm/24 hours (mouse)

LCLo (Inhalation): 1600 ppm (guinea pig)

LD50 (Ingestion): 636 mg/kg (rat)

LD50 (Skin): 14100 µL/kg (rabbit)

LDLo (Ingestion): 50 mg/kg (human)

Product name **PR 1422 A 2 PART B**

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Harmful to aquatic life with long lasting effects.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Results of PBT and vPvB assessment

No information provided.

12.6 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Mix components together (small amounts), absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer/supplier for additional information (if required). Prevent contamination of drains and waterways as environmental damage may result.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	Land Transport (ADG)	Sea Transport (IMDG/IMO)	Air Transport (IATA/ICAO)
14.1 UN number	1133	1133	1133
14.2 UN proper shipping name	ADHESIVES containing flammable liquid		
14.3 Transport hazard classes			
DG Class	3	3	3
Subsidiary risk(s)	None Allocated	-	-
14.4 Packing group	II	II	II
14.5 Environmental hazards		Not a Marine Pollutant	
14.6 Special precautions for user			
Hazchem Code	•3YE		
EMS		F-E, S-D	

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Product name	PR 1422 A 2 PART B	
Classifications	F - Flammable Repr. - Reproductive toxin Xi - Irritant	
Risk phrases	R11:	Highly flammable.
	R36:	Irritating to eyes.
	R43:	May cause sensitisation by skin contact.
	R63:	Possible risk of harm to the unborn child.
Safety phrases	S16:	Keep away from sources of ignition - No smoking.
	S24:	Avoid contact with skin.
	S37:	Wear suitable gloves.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.	

15.2 Chemical safety assessment

No information provided.

16. OTHER INFORMATION

Additional information This product is used in conjunction with PR 1422 A 2 PART A. Please refer to the appropriate SDS before use.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

SYNERGISM - ANTAGONISM: Ingredients in this product may act together to aggravate or reduce adverse effects. Accordingly the time weighted average concentration (TWA) provided for single ingredients should be considered as a guide only and all due care exercised when handling.

WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional protection (e.g. for organic vapours/acid gas) may also be required. A Class P1 (Particulate) respirator is recommended if dust is generated.

WORK PRACTICES - SOLVENTS: Organic solvents may present both a health and flammability hazard. It is recommended that engineering controls should be adopted to reduce exposure where practicable (for example, if using indoors, ensure explosion proof extraction ventilation is available). Flammable or combustible liquids with explosive limits have the potential for ignition from static discharge. Refer to AS 1020 (The control of undesirable static electricity) and AS 1940 (The storage and handling of flammable and combustible liquids) for control procedures.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only.

Product name PR 1422 A 2 PART B

Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report Status

This ChemAlert report has been independently compiled by RMT's scientific department utilising the original Safety Data Sheet ('SDS') for the product provided to RMT by the manufacturer. The information is based on the latest chemical and toxicological research and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. It is an independent collation by RMT of information obtained from the original SDS for this product. Its content has not been authorised or verified by the manufacturer / distributor of the chemical to which it relates.

This ChemAlert report does not constitute the manufacturer's original SDS and is not intended to be a replacement for same. It is provided to subscribers of ChemAlert as a reference tool only, is not all-inclusive and does not represent any guarantee as to the properties of the product. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer.

While RMT has taken all due care to include accurate and up-to-date information in this ChemAlert report, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this ChemAlert report.

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End of Report