

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name LOCTITE EA 960F PART B KNOWN AS HYSOL EA 960F PART B
Synonym(s) NSN: XXXX-01-208-6003
HENKEL HYSOL EA 960F PART B • HYSOL EA 960F PART B (FORMERLY) • LOCTITE EA 960F

1.2 Uses and uses advised against

Use(s) HARDENER FOR EPOXY RESIN SYSTEM • TWO COMPONENT EPOXY SYSTEM
Two-part adhesive for the Aerospace Industry.

1.3 Details of the supplier of the safety data sheet

Supplier name HENKEL AUSTRALIA PTY LTD
Address 135 - 141 Canterbury Rd, Kilsyth, VIC, Australia, 3137
Telephone (03) 9724 6444
Fax (03) 9728 5877
Email msds@au.henkel.com
Website <http://www.loctite.com.au>

1.4 Emergency telephone number(s)

Emergency 1800 032 379; (03) 9724 6556

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS Classification(s) Acute Toxicity: Oral: Category 4
Acute Toxicity: Skin: Category 4
Skin Corrosion/Irritation: Category 1C
Skin Sensitisation: Category 1
Serious Eye Damage / Eye Irritation: Category 1
Acute Toxicity: Inhalation: Category 4
Germ Cell Mutagenicity: Category 2

2.2 Label elements

Signal word

DANGER

Pictograms



Hazard statement(s)

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H332 Harmful if inhaled.
H341 Suspected of causing genetic defects.

Prevention statement(s)

P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.

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P271 Use only outdoors or in a well-ventilated area.
 P272 Contaminated work clothing should not be allowed out of the workplace.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response statement(s)

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
 P303 + P361 + P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.
 P310 Immediately call a POISON CENTER or doctor/physician.
 P321 Specific treatment is advised - see first aid instructions.
 P363 Wash contaminated clothing before reuse.

Storage statement(s)

P405 Store locked up.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other Hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS number	EC number	Content
DIETHYLENETRIAMINE	111-40-0	203-865-4	5 - 10%
TITANIUM DIOXIDE	13463-67-7	236-675-5	1 - 5%
TRIETHYLENETETRAMINE (TETA)	112-24-3	203-950-6	1 - 5%
PHENOL	108-95-2	203-632-7	1 - 3%
ETHYLENE GLYCOL	107-21-1	203-473-3	<1%
FATTY ACIDS, C18-UNSATD., DIMERS, OLIGOMERIC REACTION PRODUCTS WITH TALL-OIL FATTY ACIDS AND TRIETHYLENETETRAMINE	68082-29-1	500-191-5	30 - 60%
SILICA, AMORPHOUS - FUMED, CRYSTALLINE FREE	112945-52-5	601-216-3	1 - 5%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

No information provided.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

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5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

2X

2 Fine Water Spray.

X Wear liquid-tight chemical protective clothing and breathing apparatus. Contain spill and run-off.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure packages are adequately labelled, protected from physical damage and sealed when not in use. Store below 25°C.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS/ PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Substance	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Diethylene triamine	SWA (AUS)	1	4.2	--	--
Ethylene glycol (particulate)	SWA (AUS)	--	10	--	--
Ethylene glycol (vapour)	SWA (AUS)	20	52	40	104
Fumed silica (respirable dust)	SWA (AUS)	--	2	--	--
Phenol	SWA (AUS)	1	4	--	--

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Substance	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Titanium dioxide (a)	SWA (AUS)	--	10	--	--

Biological limits

Ingredient	Reference	Determinant	Sampling time	BEI
PHENOL	ACGIH BEI	Total phenol in urine (with hydrolysis)	End of shift	250 mg/g creatinine

8.2 Exposure controls

Engineering Controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

PPE

- Eye/Face** Wear splash-proof goggles.
- Hand** Wear viton (R) or nitrile gloves.
- Body** Wear coveralls.
- Respiratory** Where an inhalation risk exists, wear a Type A (Organic vapour) respirator. If sanding dry product, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	OFF WHITE PASTE
Odour	AMMONIACAL ODOUR
Odour Threshold	NOT AVAILABLE
pH	NOT AVAILABLE
Melting Point	NOT AVAILABLE
Boiling Point	NOT AVAILABLE
Flash Point	> 93°C
Evaporation Rate	NOT AVAILABLE
Flammability	CLASS C1 COMBUSTIBLE
Upper Explosion Limit	NOT RELEVANT
Lower Explosion Limit	NOT RELEVANT
Vapour Pressure	NOT AVAILABLE
Vapour Density	NOT AVAILABLE
Solubility (water)	SOLUBLE
Partition Coefficient	NOT AVAILABLE
Autoignition Temperature	NOT AVAILABLE
Decomposition Temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive Properties	NOT AVAILABLE
Oxidising Properties	NOT AVAILABLE
Specific Gravity	1.25

9.2 Other information

No information provided.

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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Hazardous polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	Harmful if swallowed, in contact with skin, and/or if inhaled. Ingestion may result in burns of the mouth and throat, as well as a danger of perforation of the oesophagus and the stomach.
Skin	Causes burns. Contact may result in irritation, redness, pain, rash, dermatitis and possible burns.
Eye	Causes burns. Contact may result in irritation, lacrimation, pain, redness, corneal burns and possible permanent damage.
Mutagenicity	Suspected of causing genetic defects.
Carcinogenicity	Not classified as a carcinogen.
Reproductive	Not classified as a reproductive toxin.
STOT - single exposure	Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in breathing difficulties, ulceration, pulmonary oedema and unconsciousness.
STOT - repeated exposure	Not classified as causing organ damage from repeated exposure. Adverse effects are generally associated with single exposure.
Aspiration	Not classified as causing aspiration.
Sensitisation	May cause an allergic skin reaction. This product is not classified as a respiratory sensitiser.

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12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Results of PBT and vPvB assessment

No information provided.

12.6 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Mix components together (small amounts), absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer/supplier for additional information (if required). Prevent contamination of drains and waterways as environmental damage may result.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	Land Transport (ADG)	Sea Transport (IMDG/IMO)	Air Transport (IATA/ICAO)
14.1 UN number	3259	3259	3259
14.2 UN proper shipping name	AMINES, SOLID, CORROSIVE, N.O.S. or POLYAMINES, SOLID, CORROSIVE, N.O.S.		
14.3 Transport hazard classes			
DG Class	8	8	8
Subsidiary risk(s)	None Allocated	-	-
14.4 Packing group	III	III	III
14.5 Environmental hazards		Marine Pollutant	
14.6 Special precautions for user			
Hazchem Code	2X		
EMS		F-A, S-B	

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule Classified as a Schedule 5 Poison using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Product name	LOCTITE EA 960F PART B KNOWN AS HYSOL EA 960F PART B	
Classifications	C - Corrosive Muta. - Mutagen Xi - Irritant Xn - Harmful	
Risk phrases	R20/21/22: R34: R41: R43: R68:	Harmful by inhalation, in contact with skin and if swallowed. Causes burns. Risk of serious damage to eyes. May cause sensitisation by skin contact. Possible risks of irreversible effects.
Safety phrases	S23: S26: S27: S28: S36/37/39: S45:	Do not breathe gas/fumes/vapour/spray (where applicable). In case of contact with eyes, rinse immediately with plenty of water and seek medical advice Take off immediately all contaminated clothing. After contact with skin, wash immediately with plenty of water. Wear suitable protective clothing, gloves and eye/face protection. In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).

WHS regulatory information

Ingredient name	CAS number	Regulation	Details
SILICA, AMORPHOUS - FUMED, CRYSTALLINE FREE	112945-52-5	Restricted Hazardous Chemicals	Free silica (crystalline silicon dioxide). For abrasive blasting >1%.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

15.2 Chemical safety assessment

No information provided.

16. OTHER INFORMATION

Additional information This product is used in conjunction with Hysol EA 960F Part A. Please refer to the appropriate SDS before use.

WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional protection (e.g. for organic vapours/acid gas) may also be required. A Class P1 (Particulate) respirator is recommended if dust is generated.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

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PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
 The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
	GHS	Globally Harmonized System
	GTEPG	Group Text Emergency Procedure Guide
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m ³	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average

Report Status This ChemAlert report has been independently compiled by RMT's scientific department utilising the original Safety Data Sheet ('SDS') for the product provided to RMT by the manufacturer. The information is based on the latest chemical and toxicological research and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. It is an independent collation by RMT of information obtained from the original SDS for this product. Its content has not been authorised or verified by the manufacturer / distributor of the chemical to which it relates.

This ChemAlert report does not constitute the manufacturer's original SDS and is not intended to be a replacement for same. It is provided to subscribers of ChemAlert as a reference tool only, is not all-inclusive and does not represent any guarantee as to the properties of the product. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer.

While RMT has taken all due care to include accurate and up-to-date information in this ChemAlert report, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this ChemAlert report.

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End of Report