

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name LOCTITE EA 9394 PART A KNOWN AS HYSOL EA 9394 PART A
Synonym(s) NSN: XXXX-01-297-2378
 234719 - MSDS NUMBER • 9394 PART A • EA 9394 PART A • HYSOL EA 9394 PART A (FORMERLY)

1.2 Uses and uses advised against

Use(s) AEROSPACE APPLICATIONS • EPOXY RESIN SYSTEM • TWO COMPONENT EPOXY SYSTEM

1.3 Details of the supplier of the safety data sheet

Supplier name HENKEL AUSTRALIA PTY LTD
Address 135 - 141 Canterbury Rd, Kilsyth, VIC, Australia, 3137
Telephone (03) 9724 6444
Fax (03) 9728 5877
Email msds@au.henkel.com
Website http://www.loctite.com.au

1.4 Emergency telephone number(s)

Emergency 1800 032 379; (03) 9724 6556

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS Classification(s) Acute Toxicity: Oral: Category 4
 Skin Corrosion/Irritation: Category 2
 Skin Sensitisation: Category 1
 Serious Eye Damage / Eye Irritation: Category 2A
 Germ Cell Mutagenicity: Category 2
 Aquatic Toxicity (Chronic): Category 2

2.2 Label elements

Signal word WARNING

Pictograms



Hazard statement(s)

H302 Harmful if swallowed.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H341 Suspected of causing genetic defects.
 H411 Toxic to aquatic life with long lasting effects.

Prevention statement(s)

P202 Do not handle until all safety precautions have been read and understood.
 P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
 P264 Wash thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P272 Contaminated work clothing should not be allowed out of the workplace.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.

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Response statement(s)

- P301 + P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
- P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308 + P313 IF exposed or concerned: Get medical advice/ attention.
- P321 Specific treatment is advised - see first aid instructions.
- P330 Rinse mouth.
- P362 Take off contaminated clothing and wash before re-use.
- P391 Collect spillage.

Storage statement(s)

P405 Store locked up.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other Hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS number	EC number	Content
4,4'-METHYLENEBIS[N,N-BIS(2,3-EPOXYPROPYL)ANILINE]	28768-32-3	249-204-3	30 - 60%
ALUMINIUM POWDER (STABILISED)	7429-90-5	231-072-3	30 - 60%
BISPHENOL-A-(EPICHLORHYDRIN), REACTION PRODUCT	25068-38-6	500-033-5	10 - 30%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	10 - 30%

4. FIRST AID MEASURES

4.1 Description of first aid measures

- Eye** If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
- Inhalation** If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.
- Skin** If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
- Ingestion** For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
- First aid facilities** Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes and skin. May cause sensitisation by skin contact.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon/ nitrogen oxides, hydrocarbons) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use

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waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store tightly sealed in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should be bunded and have appropriate fire protection and ventilation systems. Store as a Class C1 Combustible Liquid (AS1940). Store at 25°C.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS/ PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering Controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

- Eye/Face** Wear splash-proof goggles.
- Hand** Wear viton (R) or nitrile gloves.
- Body** Wear coveralls. If spraying, with prolonged use, or if in confined areas, wear impervious coveralls.
- Respiratory** Where an inhalation risk exists, wear a Type A (Organic vapour) respirator. If sanding dry product, wear a Class P1 (Particulate) respirator.



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9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	GREY LIQUID
Odour	SLIGHT ODOUR
Odour Threshold	NOT AVAILABLE
Flammability	CLASS C1 COMBUSTIBLE
Flash Point	> 93°C
Boiling Point	NOT AVAILABLE
Melting Point	NOT AVAILABLE
Evaporation Rate	NOT AVAILABLE
pH	NEUTRAL
Specific Gravity	1.49
Solubility (water)	SLIGHTLY SOLUBLE
Vapour Density	> 1 (Air = 1)
Vapour Pressure	NOT AVAILABLE
Upper Explosion Limit	NOT AVAILABLE
Lower Explosion Limit	NOT AVAILABLE
Partition Coefficient	NOT AVAILABLE
Autoignition Temperature	NOT AVAILABLE
Decomposition Temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive Properties	NOT AVAILABLE
Oxidising Properties	NOT AVAILABLE

9.2 Other information

Density	1.49 g/cm ³ @ 20°C
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Do not heat Part A at temperatures greater than 80C. This material may selfreact at higher temperatures, possibly releasing toxic gases. Exothermic polymerisation will occur with epoxy curing agents.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Hazardous polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, hydrocarbons) when heated to decomposition.

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11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Health Hazard Summary No information provided.

No information provided.

No information provided.

No information provided.

No information provided.

BISPHENOL-A-(EPICHLORHYDRIN), REACTION PRODUCT (25068-38-6)

LD50 (Ingestion): 2 - 19 g/kg (rat)

LD50 (Intraperitoneal): 2.2 g/kg (rat)

LD50 (Skin): > 20 mL/kg (rabbit)

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Results of PBT and vPvB assessment

No information provided.

12.6 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Mix components together (small amounts), absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer/supplier for additional information (if required). Prevent contamination of drains and waterways as environmental damage may result.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD (IN ACCORDANCE WITH IATA AND IMDG ONLY)

	Land Transport (ADG)	Sea Transport (IMDG/IMO)	Air Transport (IATA/ICAO)
14.1 UN number	None Allocated	3082	3082
14.2 UN proper shipping name	None Allocated	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

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14.3 Transport hazard classes

DG Class	None Allocated	9	9
Subsidiary risk(s)	None Allocated	None Allocated	None Allocated

14.4 Packing group

None Allocated	III	III
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14.5 Environmental hazards

Marine Pollutant

14.6 Special precautions for user

Hazchem Code	None Allocated
EMS	F-A, S-F

Other information Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to the Australian Dangerous Goods Code when transported by road or rail in;

(a) packagings;

(b) IBCs; or

(c) any other receptacle not exceeding 500 kg(L).

- Australian Special Provisions (SP AU01) - ADG Code 7th Ed.

Labels Required: MISCELLANEOUS.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule Classified as a Schedule 5 Poison using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Muta. - Mutagen
 N - Dangerous for the environment
 Xi - Irritant
 Xn - Harmful

Risk phrases

R22:	Harmful if swallowed.
R36/38:	Irritating to eyes and skin.
R43:	May cause sensitisation by skin contact.
R51/53:	Toxic to aquatic organisms, may cause long term adverse effects in the aquatic environment.
R68:	Possible risks of irreversible effects.

Safety phrases

S24/25:	Avoid contact with skin and eyes.
S26:	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
S28:	After contact with skin, wash immediately with plenty of water.
S36/37:	Wear suitable protective clothing and gloves.
S45:	In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).
S46:	If swallowed, contact a doctor or Poisons Information Centre immediately and show container or label.
S57:	Use appropriate container to avoid environmental contamination.
S60:	This material and its container must be disposed of as hazardous waste.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
 All components are listed on AICS, or are exempt.

15.2 Chemical safety assessment

No information provided.

16. OTHER INFORMATION

Additional information This product is used in conjunction with LOCTITE EA 9394 PART A KNOWN HYSOL EA 9394 PART B. Please refer to the appropriate SDS before use.

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WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional protection (e.g. for organic vapours/acid gas) may also be required. A Class P1 (Particulate) respirator is recommended if dust is generated.

EPOXY - PHENOXY RESINS AND POLYURETHANES: Where spray painting with two or more component epoxy resins or polyurethane paints is undertaken, an employee shall wear a air-line respirator, full length chemically resistant coveralls and gloves. Further, if an individual is to enter an enclosed booth where a vapour or gas curing process is occurring, an air-line respirator is required. Once cured, these resins are considered non toxic.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report Status This ChemAlert report has been independently compiled by RMT's scientific department utilising the original

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Safety Data Sheet ('SDS') for the product provided to RMT by the manufacturer. The information is based on the latest chemical and toxicological research and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. It is an independent collation by RMT of information obtained from the original SDS for this product. Its content has not been authorised or verified by the manufacturer / distributor of the chemical to which it relates.

This ChemAlert report does not constitute the manufacturer's original SDS and is not intended to be a replacement for same. It is provided to subscribers of ChemAlert as a reference tool only, is not all-inclusive and does not represent any guarantee as to the properties of the product. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer.

While RMT has taken all due care to include accurate and up-to-date information in this ChemAlert report, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this ChemAlert report.

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End of Report