1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name: 3M SCOTCH-WELD BRAND ADHESIVE 9323 PART B
Synonym(s):
- 07-4016-7 - PRODUCT ID
- 07-4018-3 - DOCUMENT ID
- 3M SCOTCH-WELD(TM) EPOXY STRUCTURAL ADHESIVE 9323 B/A(PART B)
- ADHESIVE 9323 PART B
- SCOTCH-WELD BRAND ADHESIVE 9323 PART B

1.2 Uses and uses advised against

Use(s):
- ADHESIVE
- EPOXY RESIN SYSTEM
- TWO COMPONENT EPOXY SYSTEM

1.3 Details of the supplier of the safety data sheet

Supplier name: 3M AUSTRALIA PTY LIMITED
Address: Building A, 1 Rivett Rd, North Ryde, NSW, Australia, 2113
Telephone: 136 136
Fax: (02) 9498 9666
Email: productinfo.au@mmm.com
Website: http://www.3m.com/intl/au/

1.4 Emergency telephone number(s)

Emergency: 1800 097 146

1.5 Details of alternative supplier(s) of the product

Supplier name: 3M NEW ZEALAND
Address: 94 Apollo Drive, Albany, Auckland, 0632
Phone: +64 9 477 4040
Emergency: (Emergency) 0800 764 766
Email: innovation@nz.mmm.com
Website: http://solutions.3mnz.co.nz/wps/portal/3M/en_NZ/World/Wide/

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS Classification(s):
- Skin Corrosion/Irritation: Category 2
- Skin Sensitization: Category 1
- Serious Eye Damage / Eye Irritation: Category 2A
- Aquatic Toxicity (Chronic): Category 2

2.2 Label elements

Signal word: WARNING

Pictograms:

Hazard statement(s):
- H315: Causes skin irritation.
- H317: May cause an allergic skin reaction.
- H319: Causes serious eye irritation.
- H411: Toxic to aquatic life with long lasting effects.

Prevention statement(s):
- P261: Avoid breathing dust/fume/gas/mist/vapours/spray.
- P264: Wash thoroughly after handling.
- P272: Contaminated work clothing should not be allowed out of the workplace.
Product name: 3M SCOTCH-WELD BRAND ADHESIVE 9323 PART B

Response statement(s):
- **P273**: Avoid release to the environment.
- **P280**: Wear protective gloves/protective clothing/eye protection/face protection.

**P203 + P205**: Avoid release to the environment.

Eye:
- **P280**: Wear protective gloves/protective clothing/eye protection/face protection.

**P203 + P205**: Avoid release to the environment.

**P301 + P351 + P338**: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**P302 + P352**: IF ON SKIN: Wash with plenty of soap and water.

**P337 + P313**: If skin irritation or rash occurs: Get medical advice/attention.

**P333 + P313**: If eye irritation persists: Get medical advice/attention.

**P321**: Specific treatment is advised - see first aid instructions.

**P362**: Take off contaminated clothing and wash before re-use.

Disposal statement(s):
- **P501**: Dispose of contents/container in accordance with relevant regulations.

**P273**: Avoid release to the environment.

2.3 Other Hazards
No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS number</th>
<th>EC number</th>
<th>Content</th>
</tr>
</thead>
<tbody>
<tr>
<td>BISPHENOL-A-(EPICHLORHYDRIN), REACTION PRODUCT</td>
<td>25068-38-6</td>
<td>500-033-5</td>
<td>&gt;60%</td>
</tr>
<tr>
<td>ACRYLATE POLYMER</td>
<td>Not Available</td>
<td>Not Available</td>
<td>10 - 30%</td>
</tr>
<tr>
<td>CALCIUM CARBONATE</td>
<td>471-34-1</td>
<td>207-439-9</td>
<td>5 - 10%</td>
</tr>
<tr>
<td>DIMETHYL SILOXANE, WITH SILICONE</td>
<td>87762-90-7</td>
<td>None</td>
<td>1 - 5%</td>
</tr>
<tr>
<td>[3-(2,3-EPOXYPROPOXY)PROPYLE]TRIMETHOXYSILANE</td>
<td>2530-83-8</td>
<td>219-784-2</td>
<td>0.1 - 1%</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

4.1 Description of first aid measures

**Eye**
- If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

**Inhalation**
- If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.

**Skin**
- If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

**Ingestion**
- For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

**First aid facilities**
- No information provided.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes and skin. May cause sensitisation by skin contact.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon/ nitrogen oxides, hydrocarbons) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.
6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions
Prevent product from entering drains and waterways.

6.3 Methods of cleaning up
Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities
Store tightly sealed in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should be bunded and have appropriate fire protection and ventilation systems. Store as a Class C1 Combustible Liquid (AS1940).

7.3 Specific end use(s)
No information provided.

8. EXPOSURE CONTROLS/ PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

<table>
<thead>
<tr>
<th>Substance</th>
<th>Reference</th>
<th>TWA ppm</th>
<th>TWA mg/m³</th>
<th>STEL ppm</th>
<th>STEL mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium carbonate (Limestone, Marble, Whiting)</td>
<td>SWA (AUS)</td>
<td>--</td>
<td>10</td>
<td>--</td>
<td>--</td>
</tr>
</tbody>
</table>

Biological limits
No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering Controls
Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

PPE
- **Eye/Face**: Wear splash-proof goggles.
- **Hand**: Wear viton (R) or nitrile gloves.
- **Body**: Wear coveralls. If spraying, with prolonged use, or if in confined areas, wear impervious coveralls.
- **Respiratory**: Where an inhalation risk exists, wear a Type A (Organic vapour) respirator. If sanding dry product, wear a Class P1 (Particulate) respirator. If spraying, with prolonged use, or if in confined areas, wear an Air-line respirator.
9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>WHITE PASTE</td>
</tr>
<tr>
<td>Odour</td>
<td>EPOXY ODOUR</td>
</tr>
<tr>
<td>Odour Threshold</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>pH</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Melting Point</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>&gt; 100°C</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 100°C (cc)</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Flammability</td>
<td>CLASS C1 COMBUSTIBLE</td>
</tr>
<tr>
<td>Upper Explosion Limit</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Lower Explosion Limit</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Vapour Pressure</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Vapour Density</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>INSOLUBLE</td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Viscosity</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Oxidising Properties</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.16 to 1.20</td>
</tr>
</tbody>
</table>

9.2 Other information

No information provided.

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Hazardous polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), heat and ignition sources. Incompatible with amines.

10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, hydrocarbons) when heated to decomposition.
11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Health hazard summary

Irritant. This product has the potential to cause adverse health effects with over exposure. Use safe work practices to avoid eye or skin contact and inhalation. Irritating to the eyes and skin. May cause sensitisation by skin contact. The cured product is considered non toxic.

Eye

Irritant. Contact may result in irritation, lacrimation, pain and redness.

Inhalation

Irritant. Over exposure whilst curing may result in irritation of the nose and throat, coughing, possible sensitisation with asthma-like symptoms and pulmonary oedema at high levels.

Skin

Irritant. Contact may result in irritation, redness, rash and dermatitis. May cause sensitisation by skin contact.

Ingestion

May be harmful. Ingestion may result in gastrointestinal irritation, nausea, vomiting, abdominal pain and diarrhoea.

Toxicity data

BISPHENOL-A-(EPICHLORHYDRIN), REACTION PRODUCT (25068-38-6)

LD50 (Ingestion): 2 - 19 g/kg (rat)
LD50 (Intraperitoneal): 2.2 g/kg (rat)
LD50 (Skin): > 20 mL/kg (rabbit)

CALCIUM CARBONATE (471-34-1)

LD50 (Ingestion): 6450 mg/kg (rat)

[3-(2,3-EPOXYPROPOXY)PROPYL]TRIMETHOXY SILANE (2530-83-8)

LC50 (Inhalation): 5300 mg/m³/4 hours (rat)
LD50 (Ingestion): 22.6 mL/kg (rat)
LD50 (Skin): 3.97 mL/kg (rabbit)

TCLo (Inhalation): 119 mg/m³/6 hours /4 weeks intermittently (rat)
TDLo (Ingestion): 30,000 mg/kg (pregnant rat)

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Results of PBT and vPvB assessment

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal

Mix components together (small amounts), absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer/supplier for additional information (if required). Prevent contamination of drains and waterways as environmental damage may result.

Legislation

Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA
Product name: 3M SCOTCH-WELD BRAND ADHESIVE 9323 PART B

14.1 UN number
None Allocated

14.2 UN proper shipping name
None Allocated

14.3 Transport hazard classes
DG Class
None Allocated

Subsidiary risk(s)
None Allocated

14.4 Packing group
None Allocated

14.5 Environmental hazards
None Allocated

14.6 Special precautions for user
None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule
Classified as a Schedule 5 Poison using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications
N - Dangerous for the environment
Xi - Irritant

Risk phrases
R36/38: Irritating to eyes and skin.
R43: May cause sensitisation by skin contact.
R51/53: Toxic to aquatic organisms, may cause long term adverse effects in the aquatic environment.

Safety phrases
S24/25: Avoid contact with skin and eyes.
S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S27: Take off immediately all contaminated clothing.
S28: After contact with skin, wash immediately with plenty of water.
S37/39: Wear suitable gloves and eye/face protection.
S61: Avoid release to the environment. Refer to special instructions/safety data sheets.

Inventory listing(s)
AUSTRALIA: AICS (Australian Inventory of Chemical Substances)
All components are listed on AICS, or are exempt.

15.2 Chemical safety assessment
No information provided.

16. OTHER INFORMATION

Additional information
This product is used in conjunction with 3M SCOTCH-WELD BRAND ADHESIVE 9323 PART A. Please refer to the appropriate SDS before use.

WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional protection (e.g. for organic vapours/acid gas) may also be required. A Class P1 (Particulate) respirator is recommended if dust is generated.

EPOXY - PHENOXY RESINS AND POLYURETHANES: Where spray painting with two or more component epoxy resins or polyurethane paints is undertaken, an employee shall wear a air-line respirator, full length chemically resistant coveralls and gloves. Further, if an individual is to enter an enclosed booth where a vapour or gas curing process is occurring, an air-line respirator is required. Once cured, these resins are considered non toxic.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to...
3M SCOTCH-WELD BRAND ADHESIVE 9323 PART B

avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

Abbreviations
ACGIH American Conference of Governmental Industrial Hygienists
CAS # Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS Central Nervous System
EC No. EC No - European Community Number
EMS Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS Globally Harmonized System
GTEPG Group Text Emergency Procedure Guide
IARC International Agency for Research on Cancer
LC50 Lethal Concentration, 50% / Median Lethal Concentration
LD50 Lethal Dose, 50% / Median Lethal Dose
mg/m³ Milligrams per Cubic Metre
OEL Occupational Exposure Limit
pH relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm Parts Per Million
STEL Short-Term Exposure Limit
STOT-RE Specific target organ toxicity (repeated exposure)
STOT-SE Specific target organ toxicity (single exposure)
SUSMP Standard for the Uniform Scheduling of Medicines and Poisons
SWA Safe Work Australia
TLV Threshold Limit Value
TWA Time Weighted Average

Report Status
This ChemAlert report has been independently compiled by RMT’s scientific department utilising the original Safety Data Sheet (‘SDS’) for the product provided to RMT by the manufacturer. The information is based on the latest chemical and toxicological research and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. It is an independent collation by RMT of information obtained from the original SDS for this product. Its content has not been authorised or verified by the manufacturer / distributor of the chemical to which it relates.

This ChemAlert report does not constitute the manufacturer's original SDS and is not intended to be a replacement for same. It is provided to subscribers of ChemAlert as a reference tool only, is not all-inclusive and does not represent any guarantee as to the properties of the product. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer.

While RMT has taken all due care to include accurate and up-to-date information in this ChemAlert report, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this ChemAlert report.
Product name: 3M SCOTCH-WELD BRAND ADHESIVE 9323 PART B

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End of Report