1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

**Product name**: SCOTCH-WELD 1838 B/A PART A TAN EPOXY ADHESIVE

**Synonym(s)**:
- NSN: XXXX-00-823-7944
- 10-3136-8 - DOCUMENT ID
- 10-3136-8 SCOTCH-WELD 1838 B/A PART A TAN EPOXY ADHESIVE
- 11-2681-2 - KIT DOCUMENT ID
- 62-1614-6435-9 - PRODUCT ID (KIT)
- SCOTCH-WELD 1838 B/A TAN EPOXY ADHESIVE

1.2 Uses and uses advised against

**Use(s)**: ADHESIVE • EPOXY RESIN SYSTEM • TWO COMPONENT EPOXY SYSTEM

1.3 Details of the supplier of the safety data sheet

**Supplier name**: 3M AUSTRALIA PTY LIMITED

**Address**: Building A, 1 Rivett Rd, North Ryde, NSW, Australia, 2113

**Telephone**: 136 136

**Fax**: (02) 9498 9666

**Email**: productinfo.au@mmm.com

**Website**: http://www.3m.com/intl/au/

1.4 Emergency telephone number(s)

**Emergency**: 1800 097 146

1.5 Details of alternative supplier(s) of the product

**Supplier name**: 3M NEW ZEALAND

**Address**: 94 Apollo Drive, Rosedale, Auckland, 0632

**Phone**: +64 9 477 4040

**Emergency**: (Emergency) 0800 764 766

**Email**: innovation@nz.mmm.com

**Website**: http://solutions.3mnz.co.nz/wps/portal/3M/en_NZ/World/Wide/

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

**CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA**

**GHS Classification(s)**: Skin Corrosion/Irritation: Category 2

Skin Sensitisation: Category 1

Serious Eye Damage / Eye Irritation: Category 1

2.2 Label elements

**Signal word**: DANGER

**Pictograms**: ![warning symbol] ![caution symbol]

**Hazard statement(s)**

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

**Prevention statement(s)**

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P264 Wash thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/protective clothing/eye protection/face protection.
Product name: SCOTCH-WELD 1838 B/A PART A TAN EPOXY ADHESIVE

Response statement(s)
- P302 + P352: IF ON SKIN: Wash with plenty of soap and water.
- P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310: Immediately call a POISON CENTER or doctor/physician.
- P321: Specific treatment is advised - see first aid instructions.
- P333 + P313: If skin irritation or rash occurs: Get medical advice/attention.
- P362: Take off contaminated clothing and wash before re-use.

Disposal statement(s)
- P501: Dispose of contents/container in accordance with relevant regulations.

2.3 Other Hazards
No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS number</th>
<th>EC number</th>
<th>Content</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYETHYLENEPOLYAMINE, DIMER FATTY ACID CONDENSATE</td>
<td>68410-23-1</td>
<td>614-452-7</td>
<td>85 - 95%</td>
</tr>
<tr>
<td>SILICA, AMORPHOUS</td>
<td>7631-86-9</td>
<td>231-545-4</td>
<td>1 - 5%</td>
</tr>
<tr>
<td>QUATERNARY AMMONIUM COMPOUNDS, BIS(HYDROGENATED TALLOW ALKYL)DIMETHYL-, SALT WITH BENTONITE</td>
<td>68953-58-2</td>
<td>273-219-4</td>
<td>5 - 10%</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

4.1 Description of first aid measures
- **Eye**: If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
- **Inhalation**: If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.
- **Skin**: If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
- **Ingestion**: For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Rinse mouth out with water and give plenty of water to drink.

First aid facilities
- Eye wash facilities and safety shower are recommended.

4.2 Most important symptoms and effects, both acute and delayed
No information provided.

4.3 Immediate medical attention and special treatment needed
Treat symptomatically.

5. FIREFIGHTING MEASURES

5.1 Extinguishing media
Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture
Combustible. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition. May evolve hydrogen cyanide gas when heated to decomposition.

5.3 Advice for firefighters
Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.
**CHEMALERT REPORT**

**Product name**
SCOTCH-WELD 1838 B/A PART A TAN EPOXY ADHESIVE

**5.4 Hazchem code**
None allocated

**6. ACCIDENTAL RELEASE MEASURES**

**6.1 Personal precautions, protective equipment and emergency procedures**
Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

**6.2 Environmental precautions**
Prevent product from entering drains and waterways.

**6.3 Methods of cleaning up**
Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

**6.4 Reference to other sections**
See Sections 8 and 13 for exposure controls and disposal.

**7. HANDLING AND STORAGE**

**7.1 Precautions for safe handling**
Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas. Do not cure a mass larger than 50 g in a confined space to prevent a premature reaction (exotherm) with production of intense heat and smoke.

**7.2 Conditions for safe storage, including any incompatibilities**
Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Store as a Class C1 Combustible Liquid (AS1940).

**7.3 Specific end use(s)**
No information provided.

**8. EXPOSURE CONTROLS/ PERSONAL PROTECTION**

**8.1 Control parameters**

<table>
<thead>
<tr>
<th>Substance</th>
<th>Reference</th>
<th>TWA</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
</tr>
<tr>
<td>Fumed silica (respirable dust)</td>
<td>SWA (AUS)</td>
<td>-</td>
<td>2</td>
</tr>
<tr>
<td>Nuisance Dust</td>
<td>SWA (AUS)</td>
<td>-</td>
<td>10</td>
</tr>
</tbody>
</table>

**Biological limits**
No biological limit values have been entered for this product.

**8.2 Exposure controls**

**Engineering Controls**
Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain vapour /fume levels below the recommended exposure standard.

**PPE**
- **Eye/Face** Wear splash-proof goggles.
- **Hand** Wear polyethylene or viton (R) or nitrile gloves.
- **Body** Wear coveralls. If spraying, with prolonged use, or if in confined areas, wear impervious coveralls.
- **Respiratory** Where an inhalation risk exists, wear a Type A (Organic vapour) respirator. If sanding dry product, wear a Class P1 (Particulate) respirator. If spraying, with prolonged use, or if in confined areas, wear an Air-line respirator.
9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>AMBER COLOURED PASTE</td>
</tr>
<tr>
<td>Odour</td>
<td>AMINE ODOUR</td>
</tr>
<tr>
<td>Odour Threshold</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>pH</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Melting Point</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 60.5°C</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Flammability</td>
<td>CLASS C1 COMBUSTIBLE</td>
</tr>
<tr>
<td>Upper Explosion Limit</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Lower Explosion Limit</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Vapour Pressure</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Vapour Density</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>INSOLUBLE</td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Viscosity</td>
<td>350 Pa·s</td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Oxidising Properties</td>
<td>NOT AVAILABLE</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.95</td>
</tr>
</tbody>
</table>

9.2 Other information

% Volatiles 0 % to 5 %

10. STABILITY AND REACTIVITY

10.1 Reactivity
Carefully review all information in sections 10.2 to 10.6.

10.2 Chemical stability
Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions
Hazardous polymerization is not expected to occur.

10.4 Conditions to avoid
Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials
Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), heat and ignition sources.

10.6 Hazardous decomposition products
May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition. May evolve hydrogen cyanide gas when heated to decomposition.
11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity  Based on available data, the classification criteria are not met.

Skin  Contact may result in irritation, redness, pain, rash, dermatitis and possible burns.

Eye  Contact may result in irritation, lacrimation, pain, redness, conjunctivitis and possible burns.

Mutagenicity  Not classified as a mutagen.

Carcinogenicity  Not classified as a carcinogen.

Reproductive  Not classified as a reproductive toxin.

STOT - single exposure  Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in dizziness, drowsiness and breathing difficulties.

STOT - repeated exposure  Not classified as causing organ damage from repeated exposure. Adverse effects are generally associated with single exposure.

Aspiration  Not classified as causing aspiration.

Sensitisation  May cause an allergic skin reaction. This product is not classified as a respiratory sensitiser.

12. ECOLOGICAL INFORMATION

12.1 Toxicity  No information provided.

12.2 Persistence and degradability  No information provided.

12.3 Bioaccumulative potential  No information provided.

12.4 Mobility in soil  No information provided.

12.5 Results of PBT and vPvB assessment  No information provided.

12.6 Other adverse effects  No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal  Mix components together (small amounts), absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer/supplier for additional information (if required). Prevent contamination of drains and waterways as environmental damage may result.

Legislation  Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA
Product name: SCOTCH-WELD 1838 B/A PART A TAN EPOXY ADHESIVE

14.1 UN number
None Allocated

14.2 UN proper shipping name
None Allocated

14.3 Transport hazard classes
DG Class
None Allocated

14.4 Packing group
None Allocated

14.5 Environmental hazards
None Allocated

14.6 Special precautions for user
Hazchem Code
None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
Poison schedule
A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications
Xi - Irritant

Risk phrases
R38: Irritating to skin.
R41: Risk of serious damage to eyes.
R43: May cause sensitisation by skin contact.

Safety phrases
S22: Do not breathe dust.
S23: Do not breathe gas/fumes/vapour/spray (where applicable).
S24/25: Avoid contact with skin and eyes.
S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S28: After contact with skin, wash immediately with plenty of water.
S37/39: Wear suitable gloves and eye/face protection.
S51: Use only in well ventilated areas.

Inventory listing(s)
AUSTRALIA: AICS (Australian Inventory of Chemical Substances)
All components are listed on AICS, or are exempt.

15.2 Chemical safety assessment
No information provided.

16. OTHER INFORMATION

Additional information
For industrial or professional use only. This product is used in conjunction with SCOTCH-WELD 1838 B/A PART B TAN EPOXY ADHESIVE. Please refer to the appropriate SDS before use.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the...
availability of engineering controls should be considered before final selection of personal protective equipment is made.

Abbreviations

- **ACGIH**: American Conference of Governmental Industrial Hygienists
- **CAS #**: Chemical Abstract Service number - used to uniquely identify chemical compounds
- **CNS**: Central Nervous System
- **EC No.**: EC No - European Community Number
- **EMS**: Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
- **GHS**: Globally Harmonized System
- **GTEPG**: Group Text Emergency Procedure Guide
- **IARC**: International Agency for Research on Cancer
- **LC50**: Lethal Concentration, 50% / Median Lethal Concentration
- **LD50**: Lethal Dose, 50% / Median Lethal Dose
- **mg/m³**: Milligrams per Cubic Metre
- **OEL**: Occupational Exposure Limit
- **pH**: relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
- **ppm**: Parts Per Million
- ** STEL**: Short-Term Exposure Limit
- **STOT-RE**: Specific target organ toxicity (repeated exposure)
- **STOT-SE**: Specific target organ toxicity (single exposure)
- **SUSMP**: Standard for the Uniform Scheduling of Medicines and Poisons
- **SWA**: Safe Work Australia
- **TLV**: Threshold Limit Value
- **TWA**: Time Weighted Average

Report Status

This ChemAlert report has been independently compiled by RMT’s scientific department utilising the original Safety Data Sheet ("SDS") for the product provided to RMT by the manufacturer. The information is based on the latest chemical and toxicological research and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. It is an independent collation by RMT of information obtained from the original SDS for this product. Its content has not been authorised or verified by the manufacturer / distributor of the chemical to which it relates.

This ChemAlert report does not constitute the manufacturer's original SDS and is not intended to be a replacement for same. It is provided to subscribers of ChemAlert as a reference tool only, is not all-inclusive and does not represent any guarantee as to the properties of the product. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer.

While RMT has taken all due care to include accurate and up-to-date information in this ChemAlert report, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this ChemAlert report.

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This report was compiled based on the SDS dated 23 Feb 2014

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SCOTCH-WELD 1838 B/A PART A TAN EPOXY ADHESIVE

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End of Report