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1 JUN 91 MR.  
VEHICLE G 297-6  
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TRUCK, CARGO, LIGHT, MC 2 - LAND ROVER 110 - ALL TYPES

FITTING OF IMPROVED STEYR WEAPON MOUNT

MODIFICATION INSTRUCTION

Issue of this instruction is authorised by CONMEA.

Introduction

1. This instruction details the fitting of an improved STEYR weapon mount, which is mounted on the rear cabin wall. The increased length of the bracket will ensure that there is no fouling of the sight systems and the cabin wall on all types of STEYR weapons.

Note:

1. NSN and Designation used in this instruction were current at the date of issue. If twelve months or more have expired since issue, the NSN should be checked for supersession.

General

2. Estimated Modification Time. 0.30 hrs.
3. Priority. Group 2.
4. Modification to be Applied to. All subject vehicles.
5. Items Affected. Bracket Gun Catch.
6. Action Required. By RAEME units authorised to carry out unit field and base repairs.

TABLE 1 - STORES REQUIRED (To be demanded through normal supply channels)

Item	NSN	Designation	Qty per Equip
(a)	(b)	(c)	(d)
1.	2540-66-128-6006	Kit Gun Catch (HYG5797) Comprising of:	1
a.	HYG5740 SAC 665	Bracket, Gun Catch	2
b.	RA612253	Rivet	8

TABLE 2 - STORES REMOVED (To be disposed of in accordance with GEN P series)

Item	NSN	Designation	Qty per Equip
(a)	(b)	(c)	(d)
1.	HYG4932	Bracket, Gun Catch	2

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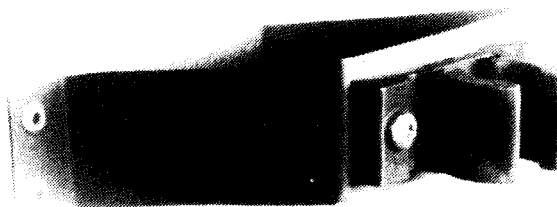


FIG 1

Detail

7. The modification is to be completed in the sequence as described below:
- a. Remove the four rivets securing each bracket to the rear cabin wall by using an oversize drill.
  - b. Separate the plastic barrel clip and using existing fixings, fit the barrel clip to the improved bracket.
  - c. Secure the improved bracket to rear cabin wall utilizing the existing holes and rivets provided, as shown in Fig 1.
8. Modification Record Plate. Deface the numeral 9 on the modification record plate.
9. Documentation. Details of the modification are to be entered in the TGM 120 Record Book for Service Equipment of all the subject vehicles.

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