

TRUCK MEDIUM MC2 (UNIMOG) - ALL CARGO VARIANTS
TRAY FLOOR HEADBOARD ASSEMBLY

MODIFICATION INSTRUCTION

Introduction

1. This instruction details additional welding to the vertical posts on either side of the headboard to strengthen and prevent cracking of the existing welds.

General

2. Estimated Manhours to Perform. 0.75 (initial planning only).
3. Priority. Group 2 - Vehicles to be modified when next in workshop.
4. Modification to be Applied to. Vehicles up to and including ARN 43219. Vehicles manufactured after this ARN have the additional welding completed in production.
5. Items Affected. Cargo body floor headboard assembly.
6. Action Required. By RAEME units authorised to carry out unit, field and base repairs in accordance with WKSP A 850.

Detail

7. To carry out the modification proceed as follows:
 - a. Clean the area where the vertical posts meet the tray floor.
 - b. Weld both the right and left hand posts as shown in Fig 1, using NSN 3439-66-016-2218 Electrode Welding 2.5mm.
 - c. Repair any cracked welds in accordance with WKSP B 002-1.
 - d. Paint all exposed areas as detailed in WKSP B 700.
8. Modification Record Plate. On completion of the modification, deface the numeral 21 on the vehicle modification record plate.

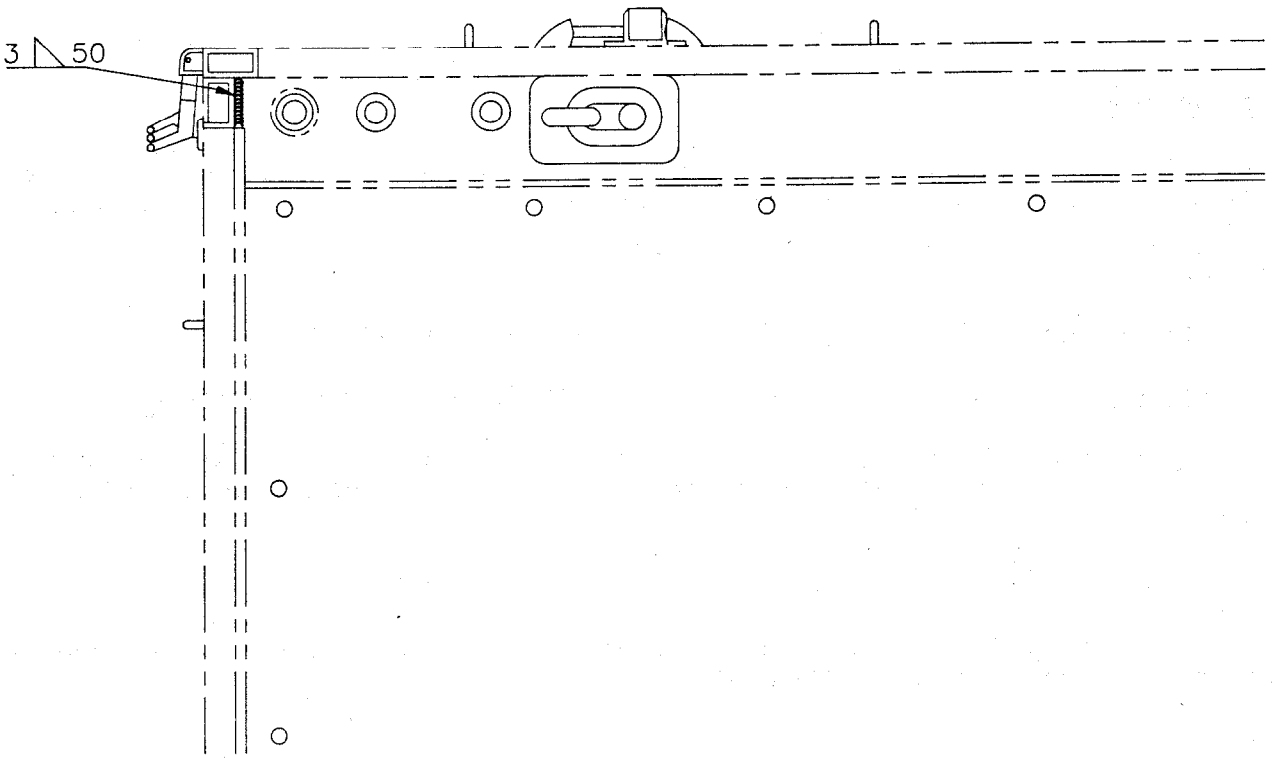


FIG 1 - WELDING DETAILS

E N D