

TRUCK MEDIUM MC2 (MERCEDES BENZ) - ALL TYPES
CLUTCH MASTER CYLINDER REMOVAL

MODIFICATION INSTRUCTION

This instruction is authorized by CONMEA

Introduction

1. This instruction details the procedures to modify the brake master cylinder bracket to allow for the easier removal of the clutch master cylinder.

General

2. Estimated Manhours to Perform. 2.0 (initial planning only).
3. Priority. Group 2. To be completed at the vehicles next major service.
4. Modification to be Applied to. All subject vehicles up to and including ARN 46013.
5. Action Required. By RAEME units authorized to carry out unit, field and base repairs, in accordance with WKSP A 850.

Detail

6. Carry out the modification as follows:
 - a. Remove the clutch master cylinder and bracket assembly as detailed in VEH G 603.
 - b. Remove the service brake valve assembly and mounting bracket as detailed in VEH G 603.
 - c. Drill a 25mm diameter hole in the brake mounting bracket as shown in Fig 1.
 - d. Refit the service brake valve assembly and mounting bracket as detailed in VEH G 603.
 - e. Refit the clutch master cylinder and bracket assembly as detailed in VEH G 603.

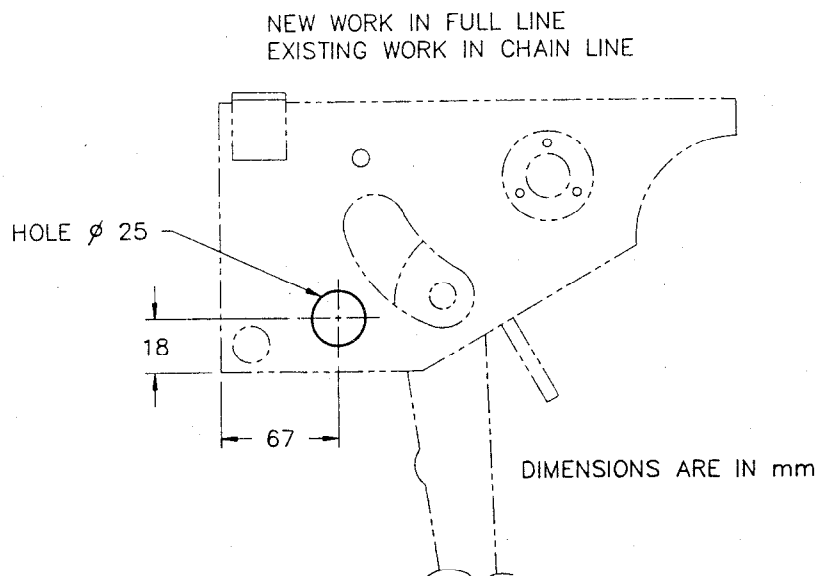


FIG 1 - DIMENSIONS FOR DRILLING OF 25MM DIAMETER HOLE

Modification Record Plate

7. On completion of the modification deface the numeral 22 from the Modification Record Plate situated on the right hand side of the drivers seat base. (Vehicles modified during production are to have the modification plate defaced by the relevant supporting workshop).

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